



Stone Division • Construction Division

LSR-C "Professional"

LSR-C Professional is an *electroplated* diamond wire diamond wire expressly designed to easily cut all kinds of concrete materials without any problem (from *plain concrete* to *heavily reinforced concrete*).

Its characteristic *tapered* (conical) shape bead increases the *cutting speed* and *life* due to these reasons:

- Reduced Contact Area. Only few parts of diamond grains are in close contact with
 the material, thus the reduced Contact Area of the diamond increases the cutting
 pressure. Due to the high pressure the diamond can cut faster. The conical shape
 permits a faster cutting speed on all materials
- Progressive usage of the diamond. The diamond is progressively used, from the
 external diameter to the inner part. When a diamond is completely crashed it comes
 out and a new one, which is in the inner part, it is immediately ready to action. The
 conical shape increases the life on all materials.

These are not the only features that LSR-C has. Our electroplated beads are made by patented technology named **Oriented Crystal®**, the diamond grains are oriented and almost all cutting edges are positioned in the best way to start and continue the cut.



Assembly: The SHX polymeric coating was produced with the purpose to increase safety in workplace. This particular and unique assembly gives more flexibility to the diamond wire, as well as the precompressed springs give a greater resistance on the sliding of the beads. If the diamond wire is correctly used, it doesn't need to be reassembled until the whole exhaustion of the diamond beads, avoiding problems such as wire breakages. Therefore, the SHX assures the maximum safety, in accidental case of breakage no beads will throw out.

Normally this diamond wire is assembled with 40 BPM (beads per meter); however, it is possible to change the number of beads to fit all customer's needs.















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Specifications:

Bead Type: Electroplated Diamond Grit: Us Mesh 40/50 (Fepa D426)

Bead Shape: Tapered Ø6,8 - 8,5 and 9,9mm

Material to cut: From Plain to Heavily Reinforced Concrete

Twist: 1 torsion per meter

Material	Average Cutting Speed		Average Life		Peripheral speed
	[m²/h]	[ft²/h]	[m²/lm]	[ft²/ft]	[m/sec]
Concrete	6 - 8	65 - 86	6 - 7	20 - 23	23 - 25
LR Concrete	3 - 7	32 - 75	3 - 6	10 - 20	23 - 25
MR Concrete	3 - 5	32 - 54	2 - 5	7 - 16	22 - 24
HR Concrete	2 - 4	22 - 43	2 - 3	7 - 13	21 - 23

Average data of LSR-C



Figure 1- Assembled LSR-C Diamond Wire



Figure 2- LSR-C Diamond Beads

Other related product:

Manual Idraulic Press: HT45 (5 tons) or HT120 (12 tons) Connectors: Tube connector 9518 - Quick Connector











